

FIG. 1A

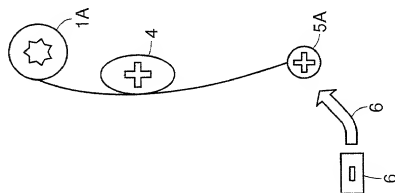


FIG. 1B

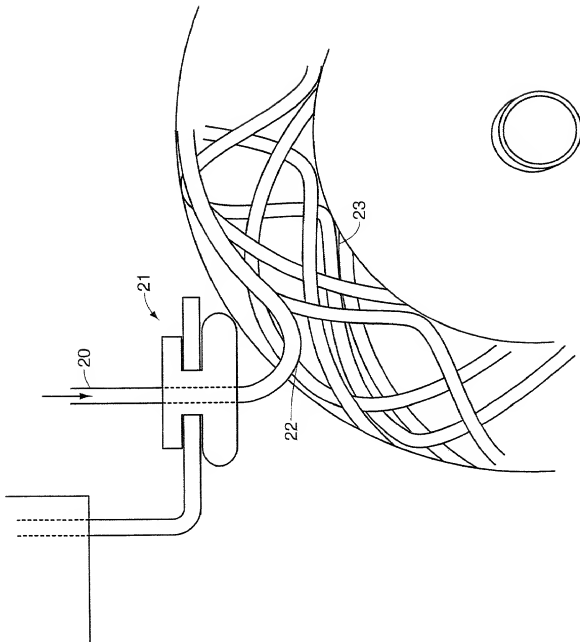


FIG. 2

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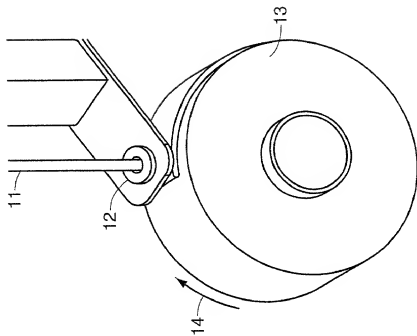


FIG. 1C

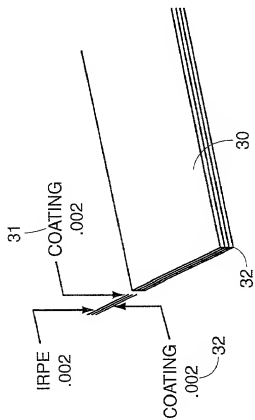


FIG. 3

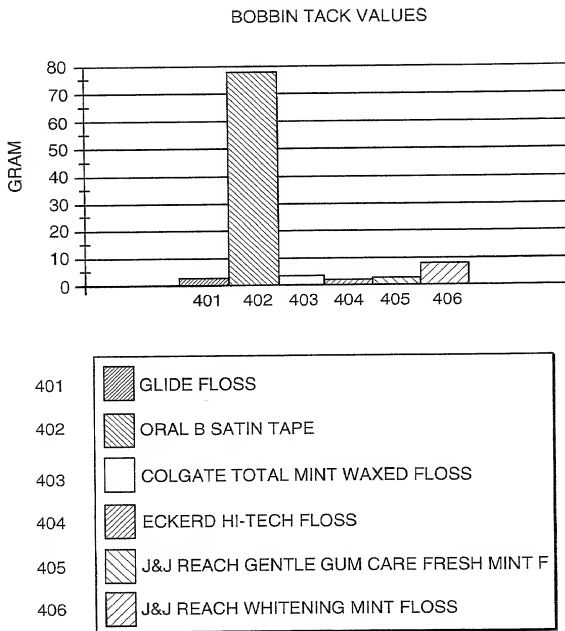


FIG. 4

BOBBIN TACK VALUES  
BOBBIN FIBACLEAN @ CODE 36 = 25

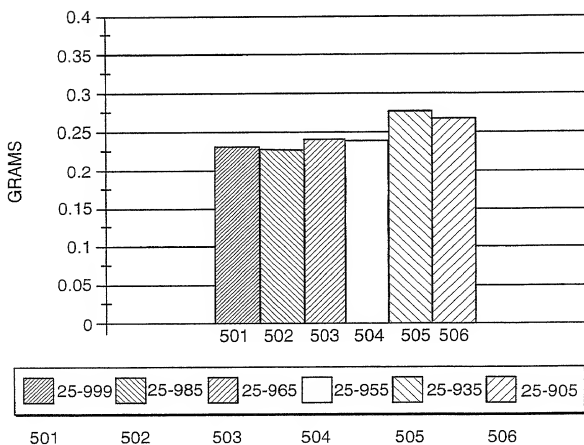


FIG. 5

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BOBBIN TACK VALUES  
COATED FIBACLEAN @ CODE 36 = 75

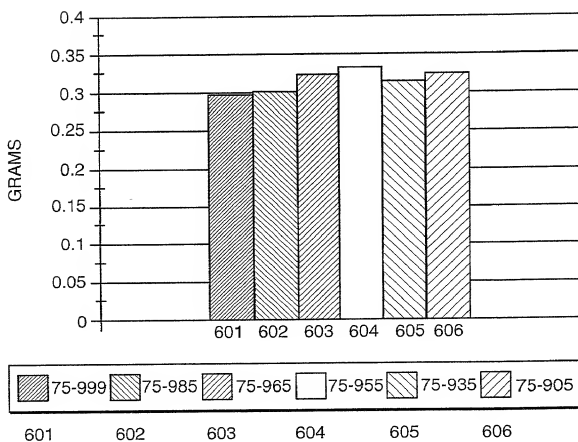


FIG. 6

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# BOBBIN TACK VALUES

COATED FIBACLEAN @ CODE 36 = 125

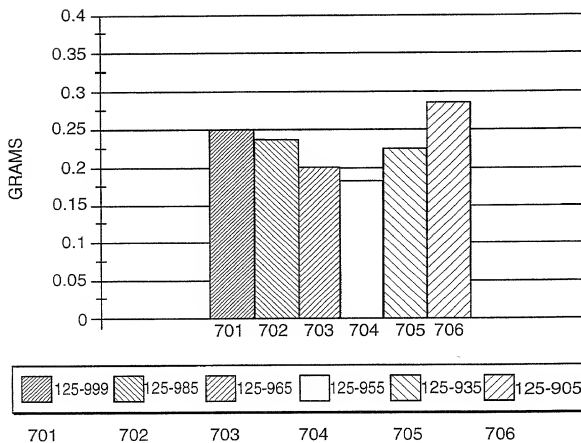


FIG. 7

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# BOBBIN TACK VALUES

COATED FIBACLEAN @ CODE 36 = 175

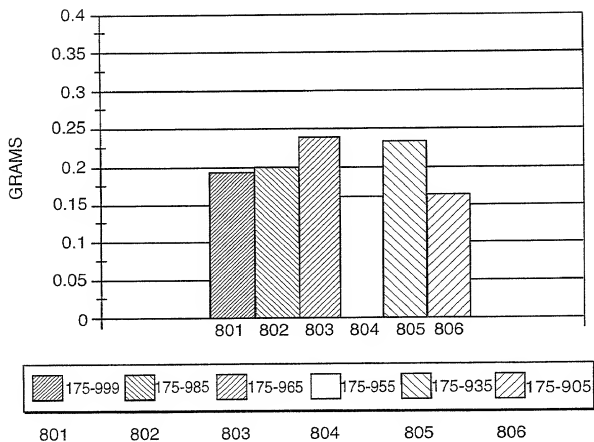


FIG. 8



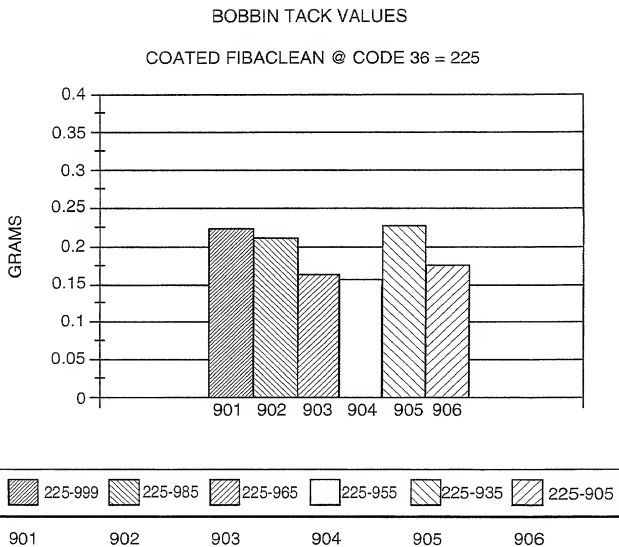


FIG. 9

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BOBBIN TACK VALUES

COATED FIBACLEAN @ CODE 36 = 255

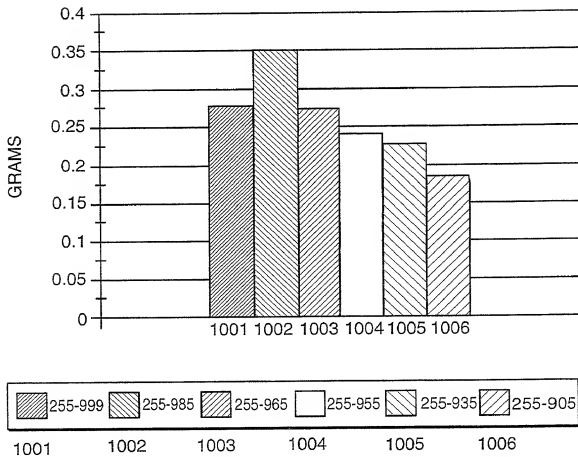


FIG. 10